

Claims

1. A method of manufacturing metallic components consisting of at least two different materials, one of them being an iron-based alloy and the other an aluminum-based alloy, comprising the steps of:
 - depositing a metallic layer onto a body made from the iron-based alloy, said metallic layer being an aluminum-based alloy, preferably based on Al-Si or Fe;
 - spraying the metallic layer with silicon powder; and
 - placing the body in a casting mold and casting an aluminum-based alloy about the body.
2. The method of claim 1, wherein the particle size of the silicon powder ranges from 200 to 300 μm .
3. The method of claim 2, wherein the body made from the iron-based alloy is a gray cast iron cylinder liner for a piston of an internal combustion engine.
4. A method of manufacturing metallic components consisting of at least two different materials, one of them being an iron-based alloy and the other an aluminum-based alloy, comprising the steps of:
 - depositing a metallic layer onto a body made from the iron-based alloy, said metallic layer being an aluminum-based alloy, preferably based on Al-Si or Fe;
 - spraying the metallic layer with Borax; and
 - placing the body in a casting mold and casting an aluminum-based alloy about the body.
5. The method of claim 4 wherein the Borax consists of $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$.
6. The method of claim 5, wherein the particle size of the Borax ranges from 200 to 300 μm .

7. The method of claim 6, wherein the body made from the iron-based alloy is a gray cast iron cylinder liner for a piston of an internal combustion engine.

- 5 8. The method of claim 7 wherein the body made from the iron-based alloy is a part of an internal combustion engine.